



Dart Aerospace Ltd.
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D3916-5

Job Sheet 199764



Part No: D3916-5

Job Qty: 20 pcs

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/30/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/27/19

Description:

Type: Stock

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	20 pcs	9/27/19		0.00	5.71	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 5	20 pcs	9/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Container No: S211960



Part: D3916-5

Job No: 199764

Serial No/Batch: S211960

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/06/19

DAS
40
SEP 09 2019 9:39

Plex 9/3/19 9:23 AM Dart.lajeunesse.marie

9/3/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 Packaging 3-1 - Stock - B4B 20 pcs	9/27/19	0.00 0.00	Packaging 3 - 1 - B4B			
			Packaging 3 - 2 - B4B			
			Packaging 3 - 3 - B4B			
			Packaging 3 - 4 - B4B			
			Packaging 3 - 5 - B4B			
			Packaging 3 - 6 - B4B			
			Packaging 3 - 7 - B4B			
			Packaging 3 - 8 - B4B			
			Packaging 3 - 9 - B4B			
			Packaging 3 - 10 - B4B			
			Packaging 3 - 11 - B4B	7.5		
			Packaging 3 - 12 - B4B			
			Packaging 3 - 13 - B4B			
			Packaging 3 - 14 - B4B			
			Packaging 3 - 15 - B4B			
			Packaging 3 - 16 - B4B			
			Packaging 3 - 17 - B4B			
			Packaging 3 - 18 - B4B			
			Packaging 3 - 19 - B4B			
			Packaging 3 - 20 - B4B			
			Packaging 3 - 21 - B4B			
			Packaging 3 - 22 - B4B			
			Packaging 3 - 23 - B4B			
			Packaging 3 - 24 - B4B			
			Packaging 3 - 25 - B4B			
			Packaging 3 - 26 - B4B			
			Packaging 3 - 27 - B4B			
			Packaging 3 - 28 - B4B			
			Packaging 3 - 29 - B4B			
			Packaging 3 - 30 - B4B			
			Packaging 3 - 31 - B4B			
			Packaging 3 - 32 - B4B			
			Packaging 3 - 33 - B4B			
			Packaging 3 - 34 - B4B			
			Packaging 3 - 35 - B4B			
			Packaging 3 - 36 - B4B			
130 QC 21 - SA	20 pcs	9/27/19	0.00 0.00	QC 21 - SA - 21	B4B 21	SEP 10 2019
				QC 21 - SA - 70	9-59	SEP 10 2019
				QC 21 - SA - 53		

Part Op 100 - Large Fab 8 (Fabricate per Drwg) 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make Descriptions: line at 9.00" annd use jig for other line***

110 - (QC5- Inspect part completeness to step on W/O)

120 - Packaging3 Large Fab (Identify as per dwg & Stock Location: LOCATION: WA004-4

130 - QC21 (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	83.3200 ft (4.166 ea)	100-Large Fab - Basket - 1	5164516

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.500W.049	83	1,084	0

Part Specifications

Specifications could not be found.

Plex 9/3/19 9:23 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Contamination ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance ☐ BOM/Route ☐ Grain Direction ☐ Drawing ☐ Broken/Damage/Defect ☐ Weld ☐ Finish ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Drill Holes ☐ Out of Sequence ☐ Misread ☐ Fit/Function ☐ Off-set/Set-up ☐									
		Other/Details:									